

Work Order ID 80168-2

February-13-12 10:37:26 AM

split

80168

Page 1

Item ID: D3295-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Floor Window

Start Date: 13/02/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 27/02/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: M.L.S.

Date: 12/02/13 Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3295

Rev D

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3295 Dwg Rev: 1 Prog Rev: 1 2-
Remove plastic and wrap in saran wrap. 2-Deburr if necessary

102-3-07

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

102-3-07

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

5/2/13/26

4

Work Order ID 80168

February-13-12 10:37:26 AM

Item ID: D3295-041

Revision ID:

Item Name: Floor Window

Start Date: 13/02/2012 Start Qty: 4.00

Required Date: 27/02/2012 Req'd Qty: 4.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/
Run Hours

0.00

0.00

80168

Accept

N9000040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:


Customer:

Run Start ***NR1***Stop ***NR2***

Date:

Date:

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

12/4/30 MK
12-04-30Sequence ID/
Work Center ID

160

160

QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Memo

Print

13-12 10:37:32 AM

Order ID: 80168

Item: D3295-041

Item Name: Floor Window

80168

D3295-041

Start Date: 13/02/2012

Start Qty: 4.00

Required Date: 27/02/2012

Required Qty: 4.00

Comments:

IPP C05.06.20D3295-1 no longer made in-houseKJ/JLM
 IPP Rev:D Added DT8822 07-03-20 JLM
 IPP Rev:E Returned Manufacturing In House 07-06-26 JLM

Component Item ID/ Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location
8-1		Manufactured	No		

12728-1*

Logo label

XS.125-9034-01

Purchased

No

MI FXS 125-9034-01*

9034 Lexan Sheet

Location

MAT019

115861

117273

119591

Loc Qty

263.4

37

130.4

96

Loc Code

Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty
100	Each	0.0000	0	0
			**	
140	sf	263.4000	1.24	5.221053
			**	

Qty
Issued

Date
Issued

Status

12/04/27

12-3-74

115861

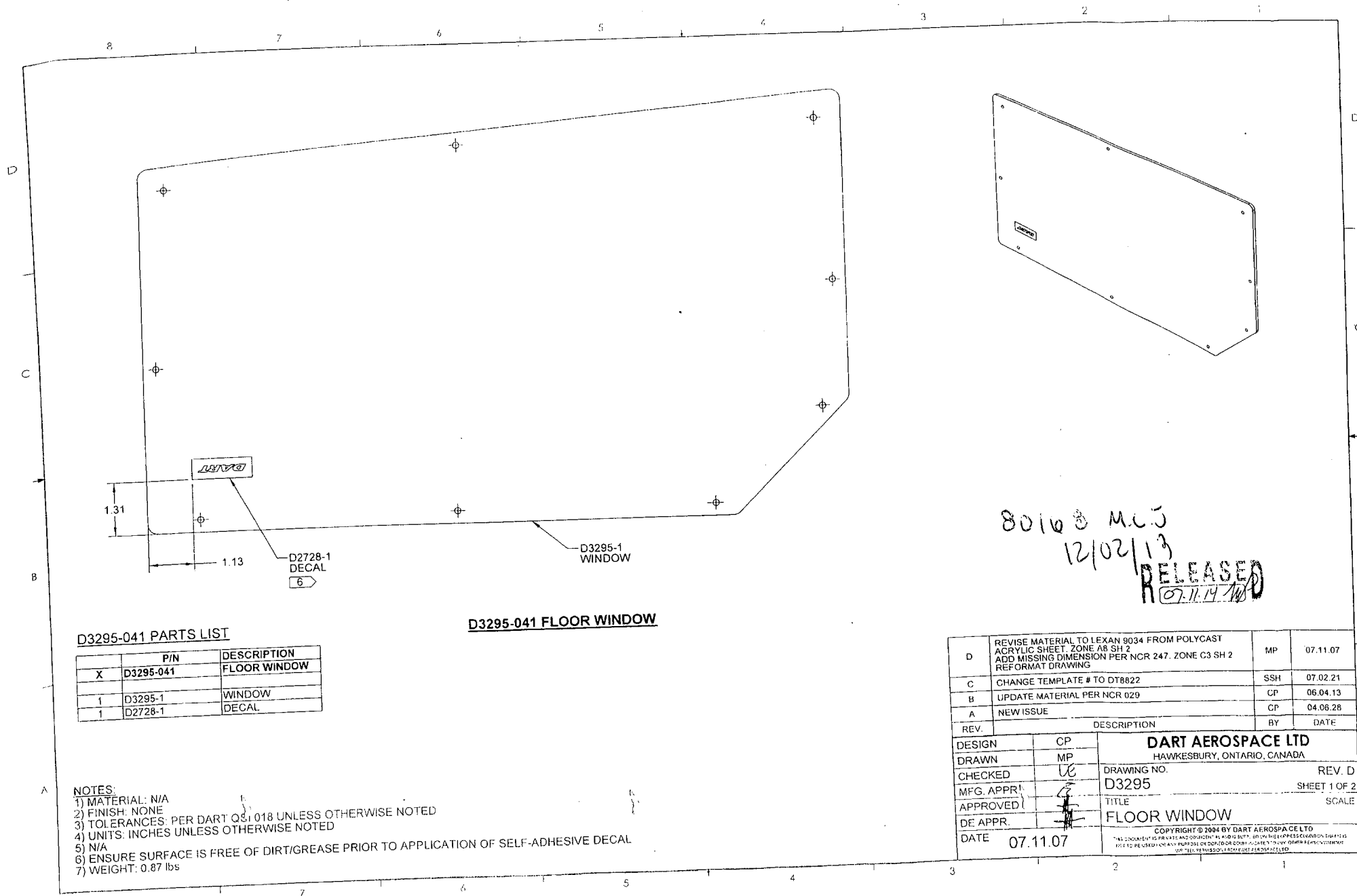
DART AEROSPACE LTD		Work Order: 80168
Description: FUEL W. WINDOW		Part Number: D375-04
Inspection Dwg: D375-1 Rev: 1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.15	±.02	1.159	2		V R.2	
1.30	±.02	1.317	-		V	
6.25	±.02	6.252	0		T 13.1	
12.25	±.02	12.250	0		T	
3.25	±.02	3.255	0		V	
5.40	±.02	5.419	0		T	
9.40	±.02	9.400	0		T	
10.43	±.02	10.43	0		V	
37.4	±.02	37.4	0		V	
315	±.02	315	0		T	
8.151	±.02	8.151	4		T	
9.083	±.02	9.083	-		T	
8.98	±.02	8.98	1		V	
1.626	±.02	1.626	0		T	
7.105	±.02	7.105	0		T	
15.25	±.02	15.25	0		T	
12.13	±.02	12.13	0		V	
17.0	±.02	17.0	0			

Measured by: B	Audited by: S	Prototype Approval:
Date: 12-3-74	Date: 12/3/76	Date:
Rev A	Date	Revised by KJ/JLM
Change New Issue		Approved



80163 M.C.S
12/02/13
RELEASED
07.11.14

D3295-041 FLOOR WINDOW

D3295-041 PARTS LIST

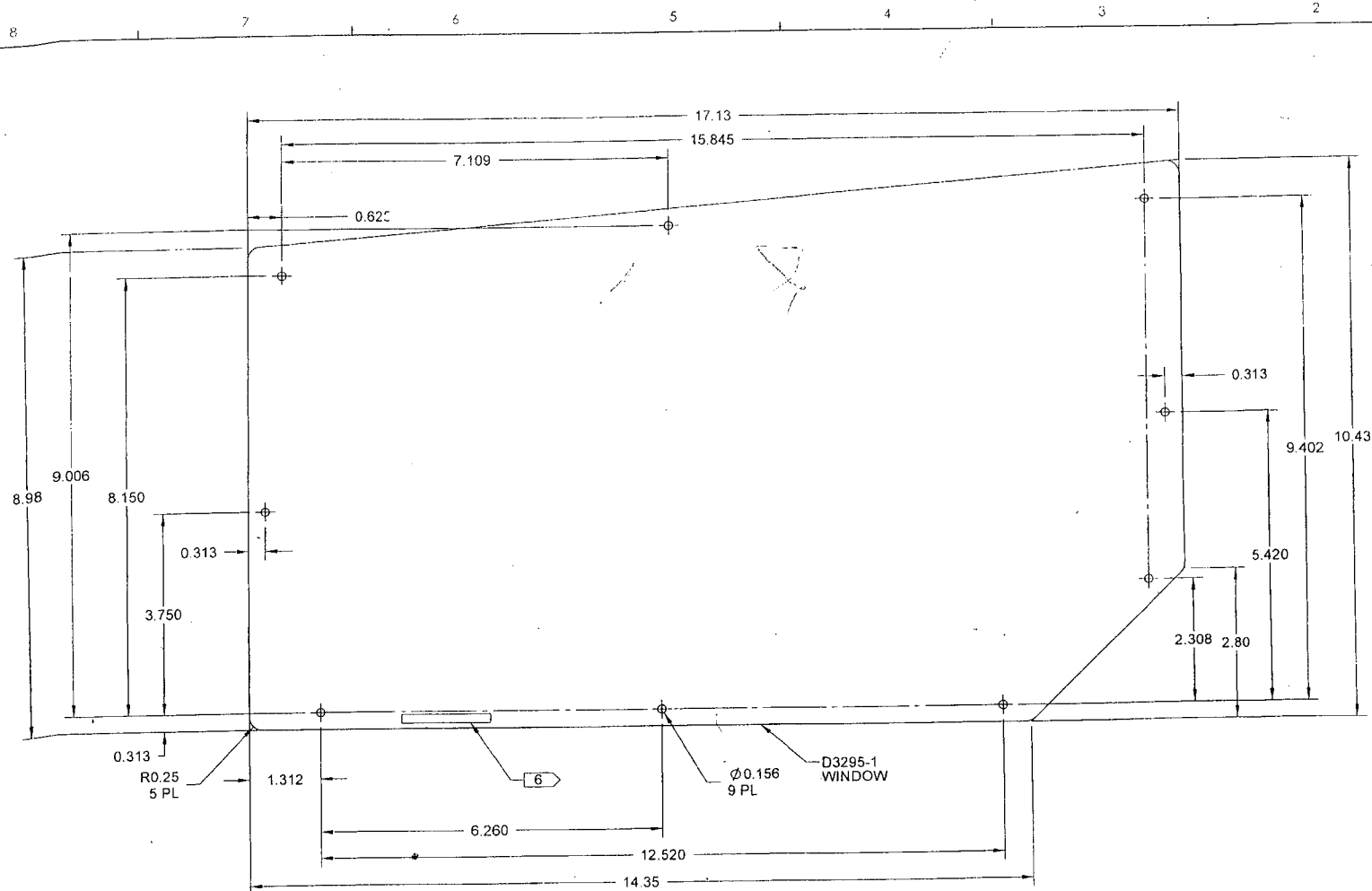
	P/N	DESCRIPTION
X	D3295-041	FLOOR WINDOW
1	D3295-1	WINDOW
1	D2728-1	DECAL

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART Q31 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) N/A
- 6) ENSURE SURFACE IS FREE OF DIRT/GREASE PRIOR TO APPLICATION OF SELF-ADHESIVE DECAL
- 7) WEIGHT: 0.87 lbs

D	REVISE MATERIAL TO LEXAN 9034 FROM POLYCAST ACRYLIC SHEET ZONE A8 SH 2 ADD MISSING DIMENSION PER NCR 247. ZONE C3 SH 2 REFORMAT DRAWING	MP	07.11.07
C	CHANGE TEMPLATE # TO DT8822	SSH	07.02.21
B	UPDATE MATERIAL PER NCR 020	CP	06.04.13
A	NEW ISSUE	CP	04.06.28
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3295 TITLE FLOOR WINDOW COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL - ALL RIGHTS RESERVED. BY THE EXPRESS OR IMPLIED TERMS OF THIS DOCUMENT, THE USER AGREES TO HOLD DART AEROSPACE LTD HARMLESS FROM ANY AND ALL CLAIMS, DAMAGES, LOSSES AND EXPENSES, INCLUDING REASONABLE ATTORNEY'S FEES, THAT MAY BE ASSERTED AGAINST DART AEROSPACE LTD BY ANY THIRD PARTY AS A RESULT OF THE USER'S USE OF THIS DOCUMENT.	
DRAWN	MP		
CHECKED	UC		
MFG. APPR.	UC		
APPROVED	UC		
DE APPR.	UC	REV. D SHEET 1 OF 2 SCALE	
DATE	07.11.07		

80168



D3295-1 WINDOW

D3295-1 WINDOW

NOTES:

- 1) MATERIAL: LEXAN 9034, 0.125 THICK (REF DART SPEC. MLEXS. 125-9034-01)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE WITH DART P/N "D3295-041". USE LETTERS 0.125 TO MAX DEPTH OF 0.005 LOCATE APPROXIMATELY AS SHOWN
- 7) WEIGHT: 0.87 lbs

DESIGN	CP	DART AEROSPACE LTD	
DRAWN	MP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KE	DRAWING NO.	REV. D
MFG. APPR.	25	D3295	SHEET 2 OF 2
APPROVED	25	TITLE	SCALE
DE APPR.	25	FLOOR WINDOW	
DATE	07.11.07	COPYRIGHT © 2004 BY DART AEROSPACE LTD	
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